

CEPEDA Associates, Inc.

Number: Q-14C

Revision: 8/3/2020

Title: **NON-DESTRUCTIVE TESTING (NDT) PROCEDURE & TESTING APPROVAL**

Clause: The supplier shall submit a copy of their applicable NDT procedures to CEPEDA Quality Assurance (quality@cepedaassociates.com) for review and approval. Submission shall be within thirty (30) days after receipt of the purchase order and approved prior to shipment of any material to CEPEDA. Unless otherwise specified, the NDT procedure shall comply with the requirements of NAVSEA T9074-AS-GIB-010/271, and personnel performing NDT shall be certified in accordance with the requirements of NAVSEA T9074-AS-GIB-010/271. A copy of the personnel certifications (vision and NDT certification summary) must accompany each shipment of material. Personnel performing NDT inspections at CEPEDA shall provide copies of certifications to Quality Assurance Department before performing inspection(s).

Unless otherwise specified, the accept/reject criteria shall be in accordance with the requirements of MIL-STD-2035A, Nondestructive Testing Acceptance Criteria.

NOTE: This requirement is applicable to all levels of sub-tier suppliers and must be flowed down to the lowest level supplier. All orders to sub-tier suppliers who may perform NDT inspections shall include the substance of this clause including this note.

For more information refer to QCP300.2, Supplier Quality Assurance Requirements.