

# CEPEDA Associates, Inc.

**Number:** Q-60

**Revision:** 7/27/18

**Title:** YIELD AND WEDGE TENSILE TESTING OF FASTENERS

**Clause:** Compliance with wedge tensile testing in accordance with ASTM F606 is required by numerous fastener specifications, such as MIL-DTL-1222, MIL-S-1222, FF-S-86, ASTM A574, ASTM F468 and ASTM F593. Where fastener specifications require a proof load test and a wedge tensile test, both tests may be performed on the same fastener. However, where fasteners specifications require a yield strength test and a wedge tensile test, a separate (new, untested) fastener is required for each of the two tests.

For more information refer to [QCP300.2, Supplier Quality Assurance Requirements](#).